

# SAW Wire

## Stainless Steel



### WW-308L

Classification: ISO 14343-A S 19 9 L  
SFA/AWS A 5.9 ER308L

C	Si	Mn	Cr	Ni	Mo
0.03	0.65	1.0-2.5	19.0-21.0	9.0-11.0	--

### WW-309L

Classification: ISO 14343-A S 23 12 L  
SFA/AWS A 5.9 ER309L

C	Si	Mn	Cr	Ni	Mo
0.03	0.65	1.0-2.5	23.0-25.0	12.0-14.0	--

### WW-316L

Classification: ISO 14343-A S 19 12 3 L  
SFA/AWS A 5.9 ER316L

C	Si	Mn	Cr	Ni	Mo
0.03	0.65	1.0-2.5	19.0-20.0	11.0-14.0	2.0-3.0

### WW-347

Classification: ISO 14343-A S 19 9 Nb  
SFA/AWS A 5.9 ER347L

C	Si	Mn	Cr	Ni	Mo	Nb
0.08	0.65	1.0-2.5	19.0-21.0	9.0-11.0	--	0.08

WW  
-321

Classification: SFA/AWS A 5.9 ER321

C	Si	Mn	Cr	Ni	Mo	Nb	Ti
0.08	0.65	1.0-2.5	18.5-20.5	9.0-10.5	0.75	0.08	0.65

### WW-2209

Classification: ISO 14343-A S 22 9 3 NL  
SFA/AWS A 5.9 ER 2209

C	Si	Mn	Cr	Ni	Mo	N	Nb
0.03	1.00	2.50	21.0-24.0	7.0-10.0	2.5-4.0	0.1-0.2	-

### WW-2594

Classification: ISO 14343-A S 25 9 4 NL

C	Si	Mn	Cr	Ni	Mo	N	Nb
0.03	0.9	2.50	24.0-27.0	8.0-10.5	2.5-4.5	0.2-0.3	-

# Stainless Steel

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## WW-410

Classification: ISO 14343-A S 13  
SFA/AWS A 5.9 ER 410

C	Si	Mn	Cr	Ni	Mo	N	Nb
0.15	0.9	1.0	12.0-15.0	-	-	-	-

## WW-410NiMo

Classification: ISO 14343-A S 13 4  
SFA/AWS A 5.9 ER 410NiMo

C	Si	Mn	Cr	Ni	Mo	N	Nb
0.05	1.0	1.0	11.0-14.0	3.0-5.0	0.4-1.0	-	-

## WW-420

Classification: SFA/AWS A 5.9 ER 420

C	Si	Mn	Cr	Ni	Mo	N	Nb
0.25-0.40	0.5	0.6	12.0-14.0	-	-	-	-

## WW-430

Classification: ISO 14343-A S 17  
SFA/AWS A 5.9 ER 430

C	Si	Mn	Cr	Ni	Mo	N	Nb
0.10	0.9	1.0	15.5-17.0	-	-	-	-